

Product Data Sheet Edition 03.07.2006 Version no. 1 Aliva®-246

Aliva®-246

Concrete Spraying Machine

Product Description

The Aliva®-246 is a sturdy concrete spraying machine for the dry spraying process.



Uses

Thanks to its variable output, the Aliva-246 can be used as well for small jobs, such as joint filling, as well for extensive slope consolidation work.

The Aliva-246.5 is available in the following versions:

- BASIC
 Electric drive, combined with BASIC-Dosing unit (not synchronized)
- EXTENDED Electric drive, combined with EXTENDED-Dosing unit (not synchronized)
- AIR
 With air drive, combined with BASIC-Dosing unit (not synchronized)





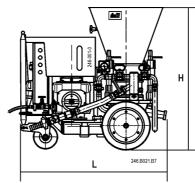


Product Data

Technical Data

Dimensions

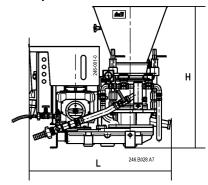
With chassis



Length L BASIC / AIR 1130 mm **EXTENDED** 1200 mm Width 700 mm Height H with rotor 0,7 + 2,0 L 1110 mm with rotor 3,6 L 1180 mm with rotor 5,6 L 1260 mm Weight **BĂSIC / AIR** approx. 320 kg **EXTENDED** approx. 450 kg

Content of hopper 45 liters

With pedestal



Length L BASIC / AIR 1130 mm **EXTENDED** 1170 mm Width 700 mm Height H with rotor 0,7 + 2,0 L 1020 mm with rotor 3,6 L 1090 mm 1170 mm with rotor 5,6 L Weight BASIC / AIR approx. 315 kg **EXTENDED** approx. 430 kg

Content of hopper 45 liters

Drive

Electric (BASIC / EXTENDED)

Motor output 2,2 kW Speed range

BASIC 1500 rpm EXTENDED 700–1800 rpm Voltages 400 V 50/60 Hz

440 V 60 Hz 220 V 50/60 Hz

Protection IP 55

With air motor (AIR)

Motor output 3 kW Speed range 700-1800 rpm Pressure 3.5 bar Air consumption 4 Nm³/min.

Theoretical Conveying Output

Conveying (only dry)

Rotor	Hose Ø	Conveying output *m³/h		max. grain	, ,
L	mm	BASIC	EXTENDED+AIR	mm	distance (m) horizontal / vertical
0.7	32	0.4	0.2 -0.5	6	
2.0	32 + 38	1.1	0.6-1.4	12	150/60 m**
3.6	32 + 38	2.0	1.1-2.5	12	150/60 111
5.6	50	3.2	1.7-4.0	16	

^{*} with theoretical filling degree of 100%, if motor with 60 Hz = 20% higher conveying capacity.

^{**} more than 80 m conveying distance, use steel tubes.



Theoretical Air Consumption

Hose Ø	Air consumption Nm³/min. *** Dry spraying			
mm				
	60 m	120 m		
32	3	4		
38	5	6		
50	8	10		

*** Air consumption data are approximate values and are depending on conveying output, conveying distance and hose diameter.

Caution:

For the configuration AIR (with air motor) it has to be considered:
Total air consumption =
Air consumption for conveying + Air consumption for air motor!

 $1 Nm^3/min = 35 cfm$

Health and Safety Information

Important Notes

For the safe, correct operation of the unit please consult the current machine operating manual . Sika Schweiz AG cannot accept any liability for injury or damages caused by improper use, incorrect or inadequate operation, maintenance or repairs.

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